

RESTRICTED SUBSTANCES LIST & PRODUCT COMPLIANCE GUIDELINE

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CHANGE LOG

CHANGES TO RSL 11.0				
↑	The new limit is higher than before			
↓	The new limit is lower than before			
↔	No change of limit; e.g. test method, reporting limit changed			
+	Adding of e.g. chapter, substance			
-	Deleting of e.g. chapter, substance			
CAS No.	Substance or category	Modification		Page
Various	Azo-amines and Aryl Amine salts	<ul style="list-style-type: none"> Specified that testing is necessary for dyed/colored materials only Updated method EN ISO 17234-1 for leather from 2015 to 2020 version 	↔	12
Various	Alkylphenols (APs) and Alkylphenoethoxylates (APEOs),	<ul style="list-style-type: none"> Specified test method for down garments GB/T 23322-2018. 	↔	11
Various	Bisphenols	<ul style="list-style-type: none"> Added Bisphenol B (BPB). Added information about proposed restriction in the European Union and recommended testing for Bisphenol B (BPB) in multiple materials to educate suppliers and advise them to begin seeking alternatives. 	+	13
85535-84-8 85535-85-9	Short-chain Chlorinated Paraffins (SCCPs) (C10-C13) Medium-chain Chlorinated Paraffins (MCCPs) (C14-C17)	<ul style="list-style-type: none"> Added clarifying language that ISO 22818 applies to textiles and all other materials 	↔	13
Various	Dyes (Forbidden, Disperse, and Navy Blue)	<ul style="list-style-type: none"> Updated method to DIN 54231:2022 	↔	15 -16
18540-29-9	Heavy Metals - Chromium VI	<ul style="list-style-type: none"> Added clarifying language that the limit in leather under EU law is less than 3 ppm 	↔	18
Various	Heavy Metals (Jewelry)	<ul style="list-style-type: none"> Specified ASTM F963-17 which is referenced in ASTM F2923:20203 	↔	20
Various	N-Nitrosamines	<ul style="list-style-type: none"> Specified only EN 19577:2019 with LC/MS/MS verification 	↔	21
Various	Per- and Polyfluoroalkyl Substances (PFAS)	<ul style="list-style-type: none"> Added restriction on total organic fluorine with method EN 14582:2016 or ASTM D7359:2018 based on new legislation in California. Added methods EN 17681-1:2022 & EN 17681-2:2022 for testing specific substances. Also added new restrictions on PFAS subgroups: <ul style="list-style-type: none"> PFHxS and its salts and related substances C9 – C14 PFCAs and their salts and related substances 	+	22-24
Various	Polycyclic Aromatic Hydrocarbons (PAHs)	<ul style="list-style-type: none"> Added methods EN 17132 and EN 16190 in addition to the existing one 	↔	29
91-22-5	Quinoline	<ul style="list-style-type: none"> Updated method to DIN 54231:2022 	↔	29
Various	Solvents (Residuals)	<ul style="list-style-type: none"> Updated method from DIN CEN ISO/TS 16189:2013 to ISO 16189:2021 	↔	29

CHANGES TO PACKAGING RSL 11.0				
CAS No.	Substance or category	Modification		Page
N/A	Scope	<ul style="list-style-type: none"> Added additional table to assist stakeholders in identifying specific products in scope with the Packaging RSL 	+	31
Various	Azo-amines and Aryl Amine salts	<ul style="list-style-type: none"> Updated method EN ISO 17234-1 for leather from 2015 to 2020 version 	↔	32
Various	Bisphenols	<ul style="list-style-type: none"> Added Bisphenol B (BPB). Added information about proposed restriction in the European Union and recommended testing for Bisphenol B (BPB) in multiple materials to educate suppliers and advise them to begin seeking alternatives. Clarified that 1 ppm BPA limit is for receipt paper only. 	+	33
Various	Heavy Metals	<ul style="list-style-type: none"> Clarified description of test method to increase understanding of the guidelines. Limits remain the same. 	↔	34
Various	Per- and Polyfluoroalkyl Substances (PFAS)	<ul style="list-style-type: none"> Added restriction on total organic fluorine with method EN 14582:2016 or ASTM D7359:2018 based on new legislation in California. Added methods EN 17681-1:2022 & EN 17681-2:2022 for testing specific substances. Also added new restrictions on PFAS subgroups: <ul style="list-style-type: none"> PFHxS and its salts and related substances C9 – C14 PFCAs and their salts and related substances 	+	35

CHANGES TO THE PRODUCT COMPLIANCE GUIDELINE				
Parameter	Modification		Page	
Fiber composition	Corrected method to EN 1833 series	↔	41	

DEFINITION OF MATERIAL TYPES

For the purpose of this RSL, some definitions of non-exhaustive material types are given in the Table below.

Blended fibers	Woven or knitted materials created by blending two or more fiber types. For the purpose of this RSL, a blended fiber consists of a natural and a synthetic fiber.
Coating	A fluid, semi-fluid, or other material, with or without a suspension of finely divided coloring matter, which changes to a solid film when a thin layer is applied to a metal, wood, stone, paper, leather, cloth, plastic, or other surface. Coatings do not include printing inks or those materials which actually become a part of the substrate, such as the pigment in a plastic article or those materials which are actually bonded to the substrate, such as by electroplating or ceramic glazing. See definition of "Synthetic Coated Fabric" for synthetic leather where the coating becomes part of the substrate.
Crystal	In this variety of glass, also known as lead glass, lead replaces calcium content of a typical potash glass. The addition of lead oxide gives crystal a much higher index of refraction than normal glass, and consequently much greater sparkle. Crystal typically contains at least 24% lead and is therefore exempt from many regulatory requirements for jewelry. In the European Union, labeling of crystal products is regulated by Council Directive 69/493/EEC, which defines four categories based on the chemical composition and properties of the material.
Feathers and down	Includes the smaller down feathers as well as the larger contour and flight feathers. See the International Down and Feather Bureau for specific down and feather definitions.
Foam	Spongy material made by trapping air bubbles in a solid. These can be open cell or closed cell.
Glue	A substance capable of holding materials together by surface attachment.
Metals	Chemical elements that can be lustrous, ductile, malleable, and good conductors of heat and electricity. Includes metals deposited by physical vapor deposition (PVD), chemical vapor deposition (CVD), or electroplating.
Natural fibers	Animal or vegetable fibers (including semi-synthetics).
Natural leather	Created by tanning animal rawhides
Natural materials	Material derived from animals or plants that have undergone very little modification. Includes horn, bone, cork, wood, paper, and straw. Excludes natural fibers, natural leather, feathers, down, and metals.
Natural rubber	Elastic material made from latex sap or trees that can be vulcanized.
Polymers and plastics	Plastics are composed of various polymers (typically from petroleum sources) usually mixed with additives including colorants, plasticizers, stabilizers, and fillers. These additives affect the chemical composition, chemical properties, and mechanical properties of the plastic.
Printing	The process of applying color to a fabric in definite patterns or designs.
Synthetic coated fabrics	Leather-like materials composed of a textile backing and, typically, a PU or PVC coating. May be referred to as "artificial", "imitation", "vegan", or "synthetic" leather, and also "pleather".
Synthetic fibers	Human-made fibers based on synthetic chemicals (often from petroleum sources) such as polymers and extruded fibers
Synthetic rubber	Material made from petroleum-based monomers with properties similar to natural rubber.

LEGEND / ABBREVIATIONS

AFIRM	The AFIRM Group (Apparel and Footwear International RSL Management Working Group) is a voluntary association of brands who have the aim to reduce the use and impact of harmful substances in the apparel and footwear supply chain. Therefore, the group developed a Restricted Substances List and a Toolkit to reach the aim. The HUGO BOSS Restricted Substances List & Product Compliance is based on the AFIRM RSL.
CADS	Cooperation at DSI (Deutsches Schuhinstitut)
CAS	Chemical-Abstract-Service; Unique numerical identifiers for chemical elements, compounds, polymers, biological sequences, mixtures and alloys
CEN	Comité Européen de Normalisation
CFR	Code of Federal Regulations (USA)
C.I.	Color Index; Compendium of dyes: In the U.K. the color Index was prepared by the Society of Dyers and Colourists, while in the USA it is done by American Association of Textile Chemists and Colorists.
DIN	Deutsches Institut für Normung
EN	European Norm
EPA	(US) Environmental Protection Agency
ISO	International Organization for Standardization
ISO/TS	International Organization for Standardization/Technical Specification
mg/kg	milligram per kilogram
MI	Material Information
ppb	parts per billion
ppm	parts per million
prEN	Draft European Norm
PRSL	Packaging Restricted Substances List
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
Reporting limit	Values equal or higher than this limit have to be documented in the test report
RSL	Restricted Substances List
SVHC	Substances of Very High Concern
Usage ban	Substance must not be used intentionally in any production of the product
W24FA	Season: Fall 2024
w/o	without
µg/cm ²	microgram per square centimeter
µg/cm ² /week	microgram per square centimeter per week
*	An asterisk next to a chemical or class of chemicals in the RSL and PRSL indicates that an information sheet is available on the AFIRM website; simply click on the chemical name, and your web browser will load a PDF of the information sheet for that substance or group of substances.

RESTRICTED SUBSTANCES FOR PRODUCTS (RSL)

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* ACETOPHENONE AND 2-PHENYL-2-PROPANOL					
- corresponding to AFIRM					
98-86-2	Acetophenone	50 ppm each	Potential breakdown products in EVA foam when using dicumyl peroxide as a crosslinking agent.	Extraction in acetone or methanol GC/MS, sonication for 30 minutes at 60°C	25 ppm each
617-94-7	2-Phenyl-2-Propanol				
* ALKYLPHENOLS (APs) AND ALKYLPHENOETHOXYLATES (APEOs), including all isomers					
- corresponding to AFIRM, and additional APEOs information given					
Various	Nonylphenol (NP), mixed isomers	Total APs: 10 ppm	Total APs + APEOs: 100 ppm (only for down and knitted wool garments)	Textiles and leather: EN ISO 21084:2019 Polymers and all other materials: 1 g sample/20 ml THF, sonication for 60 minutes at 70°C analysis according to EN ISO 21084:2019 Down garments: GB/T 14272-2021, follow GB/T 23322-2018 to test for AP+APEO	3 ppm sum of NP & OP
Various	Octylphenol (OP), mixed isomers				
Various	Nonylphenol ethoxylates (NPEOs)	Total APEOs: 100 ppm	APs are used as intermediaries in the manufacture of APEOs and antioxidants used to protect or stabilize polymers. Biodegradation of APEOs into APs is the main source of APs in the environment. APEOs and formulations containing APEOs are prohibited from use throughout supply chain and manufacturing processes. Recycled content: please refer to the test matrix for testing recommendation for recycled materials.	All materials except leather: EN ISO 18254-1:2016, determination of APEO using LC/MS or LC/MS/MS Leather: Sample preparation and analysis using EN ISO 18218-1:2015 ¹ with quantification based on EN ISO 18254-1:2016 Down garments: GB/T 14272-2021, follow GB/T 23322-2018 to test for AP+APEO	20 ppm sum of NPEO & OPEO
Various	Octylphenol ethoxylates (OPEOs)				

¹ To ensure the reproducibility of test results, only the EN ISO 18218-1:2015 shall be applied for analysis.

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* AZO-AMINES AND ARYLAMINE SALTS			- corresponding to AFIRM		
92-67-1	4-Aminobiphenyl	20 ppm each	<p>Azo dyes and pigments are colorants that incorporate one or several azo groups (-N=N-) bound with aromatic compounds.</p> <p>Thousands of azo dyes exist, but only those which degrade to form the listed cleavable amines are restricted.</p> <p>Azo dyes that release these amines are regulated and should no longer be used for dyeing of textiles.</p>	<p>All materials except leather: EN ISO 14362-1:2017</p> <p>Leather: EN ISO 17234-1:2020</p> <p><u>p-Aminoazobenzene:</u></p> <p>All materials except leather: EN ISO 14362-3:2017</p> <p>Leather: EN ISO 17234-2:2011</p>	5 ppm each
92-87-5	Benzidine				
95-69-2	4-Chlor-o-toluidine				
91-59-8	2-Naphthylamine				
97-56-3	o-Aminoazotoluene				
99-55-8	2-Amino-4-nitrotoluene				
106-47-8	p-Chloraniline				
615-05-4	2,4-Diaminoanisoole				
101-77-9	4,4'-Diaminodiphenylmethane				
91-94-1	3,3'-Dichlorobenzidine				
119-90-4	3,3'-Dimethoxybenzidine				
119-93-7	3,3'-Dimethylbenzidine				
838-88-0	3,3'-dimethyl-4,4'-Diaminodiphenylmethane				
120-71-8	p-Cresidine				
101-14-4	4,4'-Methylen-bis(2-chloraniline)				
101-80-4	4,4'-Oxydianiline				
139-65-1	4,4'-Thiodianiline				
95-53-4	o-Toluidine				
95-80-7	2,4-Toluylendiamine				
137-17-7	2,4,5-Trimethylaniline				
95-68-1	2,4 Xylidine				
87-62-7	2,6 Xylidine				
90-04-0	2-Methoxyaniline (= o-Anisidine)				
60-09-3	p-Aminoazobenzene				
3165-93-3	4-chloro-o-toluidinium chloride				
553-00-4	2-Naphthylammoniumacetate				
39156-41-7	4-methoxy-m-phenylene diammonium sulphate				
21436-97-5	2,4,5-trimethylaniline hydrochloride				

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* BISPHENOLS - corresponding to AFIRM except BPA, tested in leather only for information.					
80-05-7	Bisphenol A (BPA)	All materials: 1 ppm Leather: For informational purposes only.	Used in the production of epoxy resins, polycarbonate plastics, flame retardants, PVC, polyamide dye-fixing agents, and sulfone- and phenol-based leather tanning agents.	All materials: Extraction: 1 g sample/20 ml THF, sonication for 60 minutes at 60°C, analysis with LC/MS	0.1 ppm
1478-61-1	Bisphenol AF (BPAF)	For informational purposes only.	BPA and BPS can be found in recycled polymeric and paper materials due to polycarbonate plastic and thermal receipt paper made with bisphenols entering waste streams.		1 ppm each
77-40-7	Bisphenol B (BPB)		BPS was added to the REACH SVHC list and may need to be notified to ECHA in leather goods if found above 0.1%. Additional restrictions on the entire class are forthcoming with a new restriction proposal pending in the European Union.		
620-92-8	Bisphenol F (BPF)		All relevant materials should be tested for bisphenols, and those should be substituted with safer alternatives in preparation for forthcoming restrictions..		
80-09-1	Bisphenol S (BPS)				
* CHLORINATED PARAFFINS - corresponding to AFIRM					
85535-84-8	Short-chain chlorinated Paraffins (SCCPs) (C10-C13)	1000 ppm	May be used as softeners, flame retardants or as fat liquoring agents in leather production. Also used as plasticizer in polymer production.	Textiles and all other materials: ISO 22818:2021 (SCCP + MCCP) Leather: ISO 18219-1:2021 (SCCP) ISO 18219-2:2021 (MCCP)	100 ppm
85535-85-9	Medium-chain chlorinated Paraffins (MCCP) (C14-C17)	1000 ppm			100 ppm
* CHLOROPHENOLS - corresponding to AFIRM					
15950-66-0	2,3,4-Trichlorophenol (TriCP)	0.5 ppm each	Chlorophenols are polychlorinated compounds used as preservatives or pesticides. Pentachlorophenol (PCP), tetrachlorophenol (TeCP), and trichlorophenols (TriCP) are sometimes used to prevent mold and kill insects when growing cotton and when storing/transporting fabrics. PCP, TeCP and TriCP can also be used as in-can preservatives in print pastes and other chemical mixtures.	All materials: DIN 50009:2021	0.5 ppm each
933-78-8	2,3,5-Trichlorophenol (TriCP)				
933-75-5	2,3,6-Trichlorophenol (TriCP)				
95-95-4	2,4,5-Trichlorophenol (TriCP)				
88-06-2	2,4,6-Trichlorophenol (TriCP)				
609-19-8	3,4,5-Trichlorophenol (TriCP)				
4901-51-3	2,3,4,5-Tetrachlorophenol (TeCP)				
58-90-2	2,3,4,6-Tetrachlorophenol (TeCP)				
935-95-5	2,3,5,6-Tetrachlorophenol (TeCP)				
87-86-5	Pentachlorophenol (PCP) and its salts and esters				

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* CHLORINATED BENZENES AND TOLUENES		- corresponding to AFIRM except 1,2-Dichlorobenzene which limit is lower.			
95-49-8	2-Chlorotoluene	1 ppm total	Chlorobenzenes and Chlorotoluenes (chlorinated aromatic hydrocarbons) can be used as carriers in the dyeing process of polyester or wool/polyester fibers. They can also be used as solvents. Cross-contamination from anti-moth agents and poly shipping bags may cause failures.	All materials: EN 17137-2018	0.2 ppm each
108-41-8	3-Chlorotoluene				
106-43-4	4-Chlorotoluene				
32768-54-0	2,3-Dichlorotoluene				
95-73-8	2,4-Dichlorotoluene				
19398-61-9	2,5-Dichlorotoluene				
118-69-4	2,6-Dichlorotoluene				
95-75-0	3,4-Dichlorotoluene				
2077-46-5	2,3,6-Trichlorotoluene				
6639-30-1	2,4,5-Trichlorotoluene				
76057-12-0	2,3,4,5-Tetrachlorotoluene				
875-40-1	2,3,4,6-Tetrachlorotoluene				
1006-31-1	2,3,5,6-Tetrachlorotoluene				
877-11-2	Pentachlorotoluene				
541-73-1	1,3-Dichlorobenzene				
106-46-7	1,4-Dichlorobenzene				
87-61-6	1,2,3-Trichlorobenzene				
120-82-1	1,2,4-Trichlorobenzene				
108-70-3	1,3,5-Trichlorobenzene				
634-66-2	1,2,3,4-Tetrachlorobenzene				
634-90-2	1,2,3,5-Tetrachlorobenzene				
95-94-3	1,2,4,5-Tetrachlorobenzene				
608-93-5	Pentachlorobenzene				
118-74-1	Hexachlorobenzene				
5216-25-1	P-Chlorobenzotrichloride				
98-07-7	Benzotrichloride				
100-44-7	Benzyl Chloride ²				
95-50-1	1,2-Dichlorobenzene				

² GC-MS with confirmatory LC-MS in the event of a positive detection to avoid false-positive results.

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* DIMETHYLFUMARATE - corresponding to AFIRM					
624-49-7	Dimethylfumarate (DMFu)	0.1 ppm	DMFu is an anti-mold agent that may be used in sachets in packaging to prevent the build-up of mold, especially during shipping.	All materials: ISO 16186:2021	0.05 ppm
* DYES, FORBIDDEN AND DISPERSE - corresponding to AFIRM					
2475-45-8	C.I. Disperse Blue 1	30 ppm each	Disperse dyes are a class of water-insoluble dyes that penetrate the fiber system of synthetic or manufactured fibers and are held in place by physical forces without forming chemical bonds. Disperse dyes are used in synthetic fiber (e.g. polyester, acetate, polyamide). Restricted disperse dyes are suspected of causing allergic reactions or of being carcinogenic and are prohibited from use for dyeing of textiles.	All materials: DIN 54231:2022	15 ppm each
2475-46-9	C.I. Disperse Blue 3				
3179-90-6	C.I. Disperse Blue 7				
3860-63-7	C.I. Disperse Blue 26				
56524-77-7	C.I. Disperse Blue 35A				
56524-76-6	C.I. Disperse Blue 35B				
12222-97-8	C.I. Disperse Blue 102				
12223-01-7	C.I. Disperse Blue 106				
61951-51-7	C.I. Disperse Blue 124				
23355-64-8	C.I. Disperse Brown 1				
2581-69-3	C.I. Disperse Orange 1				
730-40-5	C.I. Disperse Orange 3				
82-28-0	C.I. Disperse Orange 11				
12223-33-5 / 13301-61-6 / 51811-42-8	C.I. Disperse Orange 37/76/59				
85136-74-9	C.I. Disperse Orange 149				
2872-52-8	C.I. Disperse Red 1				
2872-48-2	C.I. Disperse Red 11				
3179-89-3	C.I. Disperse Red 17				
61968-47-6	C.I. Disperse Red 151				
119-15-3	C.I. Disperse Yellow 1				
2832-40-8	C.I. Disperse Yellow 3				
6300-37-4	C.I. Disperse Yellow 7				
6373-73-5	C.I. Disperse Yellow 9				
6250-23-3	C.I. Disperse Yellow 23				
12236-29-2	C.I. Disperse Yellow 39				

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
DYES, FORBIDDEN AND DISPERSE, continued			- corresponding to AFIRM		
54824-37-2	C.I. Disperse Yellow 49	30 ppm each	<p>Disperse dyes are a class of water-insoluble dyes that penetrate the fiber system of synthetic or manufactured fibers and are held in place by physical forces without forming chemical bonds. Disperse dyes are used in synthetic fiber (e.g. polyester, acetate, polyamide).</p> <p>Restricted disperse dyes are suspected of causing allergic reactions or of being carcinogenic and are prohibited from use for dyeing of textiles.</p>	All materials: DIN 54231:2022	15 ppm each
54077-16-6	C.I. Disperse Yellow 56				
3761-53-3	C.I. Acid Red 26				
569-61-9	C.I. Basic Red 9				
569-64-2 / 2437-29-8 / 10309-95-2	C.I. Basic Green 4				
548-62-9	C.I. Basic Violet 3				
632-99-5	C.I. Basic Violet 14				
2580-56-5	C.I. Basic Blue 26				
1937-37-7	C.I. Direct Black 38				
2602-46-2	C.I. Direct Blue 6				
573-58-0	C.I. Direct Red 28				
16071-86-6	C.I. Direct Brown 95				
60-11-7	4-Dimethylaminoazobenzene (Solvent Yellow 2)				
6786-83-0	C.I. Solvent Blue 4				
561-41-1	4,4'-bis(dimethylamino)-4''-(methylamino)trityl alcohol				
* DYES, NAVY BLUE			- corresponding to AFIRM		
118685-33-9	Component 1: $C_{39}H_{23}ClCrN_7O_{12}S_2Na$	30 ppm each	Navy blue colorants are regulated and are prohibited from use for dyeing of textiles. (Index 611-070-00-2)	All materials: DIN 54231:2022	15 ppm each
Not allocated	Component 2: $C_{46}H_{30}CrN_{10}O_{20}S_2 \cdot 3Na$				

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* FLAME-RETARDANTS - corresponding to AFIRM					
84852-53-9	Decabromodiphenyl ethane (DBDPE)	10 ppm each	With very limited exceptions, flame-retardant chemicals, including the entire class of organohalogen flame retardants, should no longer be applied to materials during production, even if used for other applications e.g. as softeners or plasticizers. The 10 ppm limit is established to account for incidental impurities, byproducts, and contaminants. Listed here are examples of flame-retardant substances used historically across the apparel and footwear industry. It is not intended to be a complete list. Other flame retardants not applicable to this industry are regulated worldwide by the Stockholm Convention and the Aarhus Protocol, which have been implemented in the European Union under the POPs Regulation.	All materials: EN ISO 17881-1:2016	5 ppm each
32534-81-9	Pentabromodiphenyl ether (PentaBDE)				
32536-52-0	Octabromodiphenyl ether (OctaBDE)				
1163-19-5	Decabromodiphenyl ether (DecaBDE)				
various	All other Polybrominated diphenyl ether (PBDE)				
79-94-7	Tetrabromobisphenol A (TBBP A)				
59536-65-1	Polybromobiphenyls (PBB)				
3194-55-6	Hexabromocyclododecane (HBCDD)			All materials: EN ISO 17881-2:2016	5 ppm each
3296-90-0	2,2-bis(bromomethyl)-1,3-propanediol (BBMP)				
13674-87-8	Tris(1,3-dichloro-isopropyl) phosphate (TDCPP)				
25155-23-1	Trixylyl phosphate (TXP)				
126-72-7	Tris(2,3-dibromopropyl) phosphate (TRIS)				
545-55-1	Tris(1-aziridinyl)phosphine oxide (TEPA)				
115-96-8	Tris(2-chloroethyl)phosphate (TCEP)				
5412-25-9	Bis(2,3-dibromopropyl) phosphate (BDBPP)				
* FLUORINATED GREENHOUSE GASES - corresponding to AFIRM					
Various	See Regulation (EC) No 517/2014 for a complete list: https://eur-lex.europa.eu/legal-content/en/TXT/?uri=CELEX:32014R0517	0.1 ppm each	Prohibited from use. May be used as foam blowing agents, solvents, fire retardants, and aerosol propellants.	Sample preparation: Purge and trap — thermal desorption or SPME Measurement: GC/MS	0.1 ppm each
* FORMALDEHYDE - corresponding to AFIRM					
50-00-0	Formaldehyde	Adults and children: 75 ppm Babies: 16 ppm	Used in textiles as an anti-creasing and anti-shrinking agent, often also in polymeric resins. Although very rare in apparel & footwear, composite wood materials, e.g. particle board and plywood, must comply with existing California forthcoming US formaldehyde emission requirements (40 CFR 770). Suppliers are advised to refer to brand-specific requirements for these materials.	All materials except leather: JIS L 1041-2011 A (Japan Law 112) or EN ISO 14184-1:2011 Leather: EN ISO 17226-2:2019 with EN ISO 17226-1:2021 confirmation method in case of interferences. Alternatively, EN ISO 17226-1:2021 can be used on its own.	16 ppm

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* HEAVY METALS (Non-Jewelry) - corresponding to AFIRM, except Cr VI reporting limit					
7440-36-0	Antimony (Sb)	<u>Extractable</u> : 30 ppm	Found in or used as a catalyst in polymerization of polyester, flame retardants, fixing agents, pigments and alloys.	All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019	<u>Extractable</u> : 3 ppm
7440-38-2	Arsenic (As)	<u>Extractable</u> : 0.2 ppm <u>Total</u> : 100 ppm	Arsenic and its compounds can be used in preservatives, pesticides and defoliants for cotton, synthetic fibers, paints, inks, trims and plastics.	<u>Extractable</u> : All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019 <u>Total</u> : All materials except leather: DIN EN 16711-1:2016 Leather: DIN EN ISO 17072-2:2019	<u>Extractable</u> : 0.1 ppm <u>Total</u> : 10 ppm
7440-39-3	Barium (Ba)	<u>Extractable</u> : 1000 ppm	Barium and its compounds can be used in pigments for inks, plastics, surface coatings, as well as in dyeing, mordant, filler in plastics, textile finish and leather tanning.	All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019	<u>Extractable</u> : 100 ppm
7440-43-9	Cadmium (Cd)	<u>Extractable</u> : 0.1 ppm <u>Total</u> : 40 ppm	Cadmium compounds may be used as pigments (especially in red, orange, yellow and green); as a stabilizer for PVC; and in fertilizers, biocides and paints.	<u>Extractable</u> : All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019 <u>Total</u> : All materials except leather: DIN EN 16711-1:2016 Leather: DIN EN ISO 17072-2:2019	<u>Extractable</u> : 0.05 ppm <u>Total</u> : 5 ppm
7440-47-3	Chromium (Cr)	<u>Extractable</u> : Textiles only: Adults and children: 2 ppm Babies: 1 ppm	Chromium compounds can be used as dyeing additives, dye-fixing agents, color fastness after-treatments, dyes for wool, silk and polyamide (especially dark shades) and leather tanning.	All materials except leather: DIN EN 16711-2:2016 Leather: EN ISO 17072-1:2019	<u>Extractable</u> : 0.5 ppm
18540-29-9*	Chromium VI (Cr VI)	<u>Extractable</u> : Leather: 3 ppm Textiles: 1 ppm	Though typically associated with leather tanning, Chromium VI also may be used in the "after-chroming" process for wool dyeing (Chrome salts applied to acid-dyed wool to improve fastness). The limit in leather under EU law is less than 3 ppm.	All materials except leather: DIN EN 16711-2:2016 with EN ISO 17075-1:2017 if Cr is detected. Leather: EN ISO 17075-1:2017 and EN ISO 17075-2:2017 for confirmation in case the extract causes interference. EN ISO 17075-2:2017 on its own is preferred. Ageing test: ISO 10195:2018. Method A2 is used at brand discretion.	<u>Extractable</u> : Leather: 2 ppm Textiles: 0.5 ppm

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
HEAVY METALS (non Jewelry), continued			- corresponding to AFIRM, except Cr VI reporting limit		
7440-48-4	Cobalt (Co)	<u>Extractable:</u> Adults: 4 ppm Children and babies: 1 ppm	Cobalt and its compounds can be used in alloys, pigments, dyestuff and the production of plastic buttons.	All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019	0.5 ppm
7440-50-8	Copper (Cu)	<u>Extractable:</u> Adults: 50 ppm Children and babies: 25 ppm	Copper and its compounds can be found in alloys and pigments and in textiles as an antimicrobial agent. Copper is exempt from restriction limit in metal parts.	All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019	5 ppm
7439-92-1	Lead (Pb)	<u>Extractable:</u> Adults: 1 ppm Children and Babies: 0.2 ppm <u>Total:</u> 90 ppm	May be associated with alloys, plastics, paints, inks, pigments, surface coatings and metal components. Crystal or "lead glass" is exempt from total Lead restrictions.	<u>Extractable:</u> All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019 <u>Total:</u> Non-metal: CPSC-CH-E1002-08.3 Metal: CPSC-CH-E1001-08.3 Paint and surface coating: CPSC-CH-E1003-09.1	<u>Extractable:</u> 0.2 ppm <u>Total:</u> 10 ppm
7439-97-6	Mercury (Hg)	<u>Extractable:</u> 0.02 ppm <u>Total:</u> 0.5 ppm	Mercury compounds can be present in pesticides and as contaminants in caustic soda (NaOH). They could also occur in paints and as catalysts in the manufacture of PU and vinyl chloride for use in PVC.	<u>Extractable:</u> All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019 <u>Total:</u> All materials except leather: DIN EN 16711-1:2016 Leather: DIN EN ISO 17072-2:2019	<u>Extractable:</u> 0.02 ppm <u>Total:</u> 0.1 ppm
7440-02-0 *	Nickel (Ni)	<u>Extractable:</u> 1 ppm <u>Release (metal parts):</u> Prolonged skin contact: 0.5 µg/cm ² /week <u>Eyewear frames:</u> 0.5 µg/cm ² /week	Nickel and its compounds can be used for plating alloys and improving corrosion-resistance and hardness of alloys. They can also occur as impurities in pigments and alloys.	<u>Extractable:</u> All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019 <u>Release (metal parts):</u> EN 12472:2020 and EN 1811:2011+A1:2015 <u>Release (Eyewear Frames):</u> EN16128:2015	<u>Extractable:</u> 0.1 ppm <u>Release:</u> 0.5 µg/cm ² /week
7782-49-2	Selenium (Se)	<u>Extractable:</u> 500 ppm	May be found in synthetic fibers, paints, inks, plastics and metal trims.	All materials except leather: DIN EN 16711-2:2016 Leather: DIN EN ISO 17072-1:2019	<u>Extractable:</u> 50 ppm

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
HEAVY METALS (Jewelry)		- corresponding to AFIRM			
7440-36-0	Antimony (Sb)	Paints & Coatings: <u>Extractable</u> : 60 ppm	Found in or used as a catalyst in polymerization of polyester, flame retardants, fixing agents, pigments and alloys.	ASTM F963-17 as referenced in ASTM F2923:2020 ³	<u>Extractable</u> : 5 ppm
7440-38-2	Arsenic (As)	Paints & Coatings: <u>Extractable</u> : 25 ppm	Arsenic and its compounds can be used in preservatives, pesticides and defoliants for cotton, synthetic fibers, paints, inks, trims and plastics.	ASTM F963-17 as referenced in ASTM F2923:2020 ⁴	<u>Extractable</u> : 5 ppm
7440-39-3	Barium (Ba)	Paints & Coatings: <u>Extractable</u> : 1000 ppm	Barium and its compounds can be used in pigments for inks, plastics, surface coatings, as well as in dyeing, mordant, filler in plastics, textile finish and leather tanning.	ASTM F963-17 as referenced in ASTM F2923:2020 ⁴	<u>Extractable</u> : 100 ppm
7440-43-9	Cadmium (Cd)	Substrates, Paints & Coatings: <u>Total</u> : Adults: 75 ppm Children: 40 ppm	Cadmium compounds may be used as pigments (especially in red, orange, yellow and green); as a stabilizer for PVC; and in fertilizers, biocides and paints.	ASTM F963-17 as referenced in ASTM F2923:2020 ⁴	<u>Extractable</u> : 5 ppm <u>Total</u> : 5 ppm
7440-47-3	Chromium (Cr)	Paints & Coatings: <u>Extractable</u> : 60 ppm	Chromium compounds can be used as dyeing additives, dye-fixing agents, color fastness after-treatments, dyes for wool, silk and polyamide (especially dark shades) and leather tanning.	ASTM F963-17 as referenced in ASTM F2923:2020 ⁴	<u>Extractable</u> : 5 ppm
7439-92-1	Lead (Pb)	Substrates, Paints & Coatings: <u>Total</u> : 90 ppm	May be associated with alloys, plastics, paints, inks, pigments, surface coatings and metal components.	ASTM F963-17 as referenced in ASTM F2923:2020 ⁴	<u>Total</u> : 10 ppm
7439-97-6	Mercury (Hg)	Paints & Coatings: <u>Extractable</u> : 60 ppm	Mercury compounds can be present in pesticides and as contaminants in caustic soda (NaOH). They could also occur in paints and in gold due to its use during the extraction process.	ASTM F963-17 as referenced in ASTM F2923:2020 ⁴	<u>Extractable</u> : 5 ppm
7440-02-0 *	Nickel (Ni)	<u>Release</u> (metal parts): Prolonged skin contact 0.5 µg/cm ² /week Pierced part: 0.2 µg/cm ² /week	Nickel and its compounds can be used for plating alloys and improving corrosion-resistance and hardness of alloys. They can also occur as impurities in pigments and alloys.	EN 12472:2020 and EN 1811:2011+A1:2015 ⁴	<u>Release</u> : Prolonged skin contact: 0.5 µg/cm ² /week Pierced part: 0.2 µg/cm ² /week
7782-49-2	Selenium (Se)	Paints & Coatings: <u>Extractable</u> : 500 ppm	May be found in synthetic fibers, paints, inks, plastics and metal trims.	ASTM F963-17 as referenced in ASTM F2923:2020 ⁴	<u>Extractable</u> : 50 ppm

³ Check ASTM Standard for each metal's relevant test method. Sample preparation: Wax areas not intended for skin-contact: EN 1811:2011+A1:2015.

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* MONOMERS - corresponding to AFIRM					
100-42-5	Styrene, free	500 ppm	Styrene is a precursor for polymerization and may be present in various styrene-copolymers like plastic buttons. Free styrene is restricted, not total styrene.	Extraction in Methanol GC/MS, sonication for 60 minutes at 60°C	50 ppm
75-01-4	Vinyl Chloride	1 ppm	Vinyl Chloride is a precursor for polymerization and may be present in various PVC material like prints, coatings, flip flops and synthetic leather.	EN ISO 6401:2008	1 ppm
* N-NITROSAMINES - corresponding to AFIRM					
62-75-9	N-nitrosodimethylamine (NDMA)	0.5 ppm each	Can be formed as by-product in the production of rubber.	EN 19577:2019 with LC/MS/MS verification if possible	0.5 ppm each
55-18-5	N-nitrosodiethylamine (NDEA)				
621-64-7	N-nitrosodipropylamine (NDPA)				
924-16-3	N-nitrosodibutylamine (NDBA)				
100-75-4	N-nitrosopiperidine (NPIP)				
930-55-2	N-nitrosopyrrolidine (NPYR)				
59-89-2	N-nitrosomorpholine (NMOR)				
614-00-6	N-nitroso N-methyl N-phenylamine (NMPhA)				
612-64-6	N-nitroso N-ethyl N-phenylamine (NEPhA)				
* ORGANOTIN COMPOUNDS - corresponding to AFIRM					
Various	Dibutyltin (DBT)	1 ppm each	Class of chemicals combining tin and organics such as butyl and phenyl groups. Organotins are predominantly found in the environment as antifoulants in marine paints, but they can also be used as biocides (e.g. antibacterials), catalysts in plastic and glue production and heat stabilizers in plastics/rubber. In textiles and apparel, organotins are associated with plastics/rubber, inks, paints, metallic glitter, polyurethane products and heat transfer material.	All materials: CEN ISO/TS 16179:2012 or EN ISO 22744-1:2020	0.1 ppm each
Various	Diocetyl tin (DOT)				
Various	Monobutyltin (MBT)				
Various	Tricyclohexyltin (TCyHT)				
Various	Trimethyltin (TMT)				
Various	Triocetyl tin (TOT)				
Various	Tripopyltin (TPT)				
Various	Tributyltin (TBT)	0.5 ppm each			
Various	Triphenyltin (TPhT)				
* ORTHO-PHENYLPHENOL - corresponding to AFIRM					
90-43-7	Ortho-phenylphenol (OPP)	1000 ppm	OPP can be used for its preservative properties in leather or as a carrier in dyeing processes.	All materials: DIN 50009:2021	100 ppm

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* OZONE-DEPLETING SUBSTANCES					
- corresponding to AFIRM					
Various	See Regulation (EC) No 1005/2009 for a complete list: http://eur-lex.europa.eu/LexUriServ/LexUriServ.do?uri=OJ:L:2009:286:0001:0030:EN:PDF	5 ppm	Prohibited from use. Ozone-depleting substances have been used as a foaming agent in PU foams as well as a dry-cleaning agent.	All materials: GC/MS headspace 120 °C for 45 minutes	5 ppm
* PER- AND POLYFLUOROALKYL SUBSTANCES (PFAS, OR PERFLUORINATED AND POLYFLUORINATED CHEMICALS; PFC)					
- limits corresponding to AFIRM, except the limit of PFOS for coated leather					
Various	All PFAS as measured by Total Organic Fluorine	100 ppm each	California AB 1817: The 100 ppm limit is valid and needs to be reached by 2025, after which it will be decreased to 50 ppm from 2027. After this, these substances will effectively be banned (n.d. expected).	EN 14582:2016 or ASTM D7359:2018	50 ppm total
	Perfluorooctane Sulfonate (PFOS) and related substances				
1763-23-1	Perfluorooctanesulfonate (PFOS)	1 µg/m ² total (1000 ppm each if coated leather as per definition from Directive 94/11/EC)	Regulations around the world ban the use of PFAS in apparel/footwear with exemptions for personal protective equipment and outdoor apparel for severe wet conditions. PFAS may be used in commercial water-, oil-, and stain-repellent agents as well as various breathable membranes that remove moisture, e.g., Polytetrafluoroethylene (PTFE). This list contains PFAS substances and CAS Numbers that can be tested to indicate whether PFAS chemistry is present above restricted levels due to intended use or unintended contamination In addition to this list, all PFOA-, PFOS-, PFHxS-related substances are prohibited from use and regulated worldwide by the Stockholm Convention and Aarhus Protocol, which have been implemented in the European Union under the POPs Regulation. More information about the ban of PFAS is shown in the chapter "Phased-out substances".	All materials: EN ISO 23702-1 or EN 17681-1:2022 & EN 17681-2:2022	1 µg/m ² (100 ppm each if coated leather as per definition from Directive 94/11/EC)
2795-39-3	Perfluorooctanesulfonic acid, potassium salt (PFOS-K)				
29457-72-5	Perfluorooctanesulfonic acid, lithium salt (PFOS-Li)				
29081-56-9	Perfluorooctanesulfonic acid, ammonium salt (PFOS-NH ₄)				
70225-14-8	Perfluorooctane sulfonate, diethanolamine salt (PFOS-NH(OH) ₂)				
56773-42-3	Perfluorooctanesulfonic acid, tetraethylammonium salt (PFOS-N(C ₂ H ₅) ₄)				
251099-16-8	Didecyltrimethyl ammonium perfluorooctane sulfonate (PFOS-N(C ₁₀ H ₂₁) ₂ (CH ₃) ₃)				
4151-50-2	N-Ethylperfluoro-1-octanesulfonamide (N-Et-FOSA)				
31506-32-8	N-Methylperfluoro-1-octanesulfonamide (N-Me-FSOA)				
1691-99-2	2-(N-Ethylperfluoro-1-octanesulfonamido)-ethanol (N-Et-FOSE)				
24448-09-7	2-(N-Methylperfluoro-1-octanesulfonamido)-ethanol (N-Me-FOSE)				
307-35-7	Perfluoro-1-octanesulfonyl fluoride (POSF)				
754-91-6	Perfluorooctane sulfonamide (PFOSA)				

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
PER- AND POLYFLUOROALKYL SUBSTANCES (PFAS, OR PERFLUORINATED AND POLYFLUORINATED CHEMICALS; PFC), continued					
PER- AND POLYFLUOROALKYL SUBSTANCES (PFAS, OR PERFLUORINATED AND POLYFLUORINATED CHEMICALS; PFC), continued					
	Perfluorooctanoic Acid (PFOA) and its salts				
335-67-1	Perfluorooctanoic Acid (PFOA)	25 ppb total	Regulations around the world ban the use of PFAS in apparel/footwear with exemptions for personal protective equipment and outdoor apparel for severe wet conditions.	All materials: EN ISO 23702-1 or EN 17681-1:2022 & EN 17681-2:2022	25 ppb total
335-95-5	Sodium perfluorooctanoate (PFOA-Na)				
2395-00-8	Potassium perfluorooctanoate (PFOA-K)				
335-93-3	Silver perfluorooctanoate (PFOA-Ag)				
335-66-0	Perfluorooctanoyl fluoride (PFOA-F)				
3825-26-1	Ammonium pentadecafluorooctanoate (APFO)				
	PFOA-related substances				
39108-34-4	1H,1H,2H,2H-Perfluorodecanesulfonic acid (8:2 FTS)	1000 ppb total	PFAS may be used in commercial water-, oil-, and stain-repellent agents as well as various breathable membranes that remove moisture, e.g., Polytetrafluoroethylene (PTFE).	All materials: EN ISO 23702-1 or EN 17681-1:2022 & EN 17681-2:2022	1000 ppb total
376-27-2	Methyl perfluorooctanoate (Me-PFOA)				
3108-24-5	Ethyl perfluorooctanoate (Et-PFOA)				
678-39-7	2-Perfluorooctylethanol (8:2 FTOH)				
27905-45-9	1H,1H,2H,2H-Perfluorodecyl acrylate (8:2 FTA)				
1996-88-9	1H,1H,2H,2H-Perfluorodecyl methacrylate (8:2 FTMA)				
27854-31-5	2H,2H-Perfluorodecanoic acid (H ₂ PFDA)				
	Perfluorohexane-1-sulphonic acid (PFHxS) and its salts				
355-46-4	Perfluorohexane Sulfonic acid (PFHxS)	25 ppb total	In addition to this list, all PFOA-, PFOS-, PFHxS-related substances are prohibited from use and regulated worldwide by the Stockholm Convention and Aarhus Protocol, which have been implemented in the European Union under the POPs Regulation.	All materials: EN ISO 23702-1 or EN 17681-1:2022 & EN 17681-2:2022	25 ppb total
3871-99-6	Perfluorohexane Sulfonic acid, potassium salt (PFHxS-K)				
55120-77-9	Perfluorohexane Sulfonic acid, lithium salt (PFHxS-Li)				
68259-08-5	Perfluorohexane Sulfonic acid, ammonium salt (PFHxS-NH ₄)				
82382-12-5	Perfluorohexane Sulfonic acid, sodium salt (PFHxS-Na)				
	PFHxS-related substances				
68259-15-4	N-Methylperfluoro-1-hexanesulfonamide (N-Me-FHxSA)	1000 ppb total	More information about the ban of PFAS is shown in the chapter "Phased-out substances".	All materials: EN ISO 23702-1 or EN 17681-1:2022 & EN 17681-2:2022	1000 ppb total
41997-13-1	Perfluorohexane sulfonamide (PFHxSA)				

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
PER- AND POLYFLUOROALKYL SUBSTANCES (PFAS, OR PERFLUORINATED AND POLYFLUORINATED CHEMICALS; PFC), continued					
C9-C14 PFCAs and their salts					
375-95-1	Perfluorononanoic Acid (PFNA, C9-PFCA)	25 ppb total	Regulations around the world ban the use of PFAS in apparel/footwear with exemptions for personal protective equipment and outdoor apparel for severe wet conditions. PFAS may be used in commercial water-, oil-, and stain-repellent agents as well as various breathable membranes that remove moisture, e.g., Polytetrafluoroethylene (PTFE).	All materials: EN ISO 23702-1 or EN 17681-1:2022 & EN 17681-2:2022	25 ppb total
335-76-2	Perfluorodecanoic Acid (PFDA, C10-PFCA)				
2058-94-8	Perfluoroundecanoic Acid (PFUnA, C11-PFCA)				
307-55-1	Perfluorododecanoic Acid (PFDoA, C12-PFCA)				
72629-94-8	Perfluorotridecanoic Acid (PFTrDA, C13-PFCA)				
376-06-7	Perfluorotetradecanoic Acid (PFTeDA, C14-PFCA)				
172155-07-6	Perfluoro-3-7-dimethyloctanecarboxylate (PF-3,7-DMOA)				
C9-C14 PFCAs-related substances					
17741-60-5	1H,1H,2H,2H-Perfluorododecyl acrylate (10:2 FTA)	260 ppb total	This list contains PFAS substances and CAS Numbers that can be tested to indicate whether PFAS chemistry is present above restricted levels due to intended use or unintended contamination In addition to this list, all PFOA-, PFOS-, PFHxS-related substances are prohibited from use and regulated worldwide by the Stockholm Convention and Aarhus Protocol, which have been implemented in the European Union under the POPs Regulation. More information about the ban of PFAS is shown in the chapter "Phased-out substances".	All materials: EN ISO 23702-1 or EN 17681-1:2022 & EN 17681-2:2022	260 ppb total
2144-54-9	1H,1H,2H,2H-Perfluorododecyl methacrylate (10:2 FTMA)				
865-86-1	1H,1H,2H,2H-Perfluorododecanol (10:2 FTOH)				
34598-33-9	2H,2H,3H,3H-Perfluoroundecanoic acid (H4PFUnA)				
678-39-7	Perfluorocyclohexanol 8:2 (8:2 FTOH)				
39239-77-5	1H,1H,2H,2H-perfluorotetradecan-1-ol (12:2 FTOH)				
120226-60-0	1H,1H,2H,2H-Perfluorododecanesulphonic acid (10:2 FTS)				
2043-54-1	1H,1H,2H,2H-Perfluorododecyl iodide (10:2 FTI)				
30046-31-2	1H,1H,2H,2H-Perfluorotetradecyl iodide (12:2 FTI)				
Other Perfluoroalkyl Carboxylic Acids (PFCAs)					
307-24-4	Perfluorohexanoic Acid (PFHxA, C6-PFCA)	No formal limit, for informational purposes only			100 ppb

CAS No.	Substance	Limits	Potential Uses	Suitable Test Method	Reporting
		Raw Material & Finished Product	Processing for Apparel & Footwear	Sample Preparation & Measurement	Limit
* PESTICIDES/ HERBICIDES, AGRICULTURAL					
- corresponding to AFIRM					
93-72-1	2-(2,4,5-trichlorophenoxy) propionic acid, its salts and compounds; 2,4,5-TP	0.5 ppm each	May be found in natural fibers (primarily cotton).	All materials: ISO 15913 / DIN 38407 F2 or EPA 8081 / EPA 8151A or BVL L 00.00-34:2010-09	0.5 ppm each
93-76-5	2,4,5-trichlorophenoxyacetic acid, its salts and compounds; 2,4,5-T				
94-75-7	2,4-dichlorophenoxy-acetic acid, its salts and compounds; 2,4-D				
309-00-2	Aldrine				
86-50-0	Azinophosmethyl				
2642-71-9	Azinophosethyl				
4824-78-6	Bromophos-ethyl				
2425-06-1	Captafol				
63-25-2	Carbaryl				
510-15-6	Chlorbenzilat				
57-74-9	Chlordane				
6164-98-3	Chlordimeform				
470-90-6	Chlorfenvinphos				
1897-45-6	Chlorthalonil				
56-72-4	Coumaphos				
68359-37-5	Cyfluthrin				
91465-08-6	Cyhalothrin				
52315-07-8	Cypermethrin				
78-48-8	S,S,S-Tributyl phosphorotrithioate (Tribufos)				
52918-63-5	Deltamethrin				
53-19-0	o,p-Dichlorodiphenyl-dichloroethane (o,p-DDD)				
72-54-8	p,p-Dichlorodiphenyl-dichloroethane (p,p-DDD)				
3424-82-6	o,p-Dichlorodiphenyl-dichloroethylene (o,p-DDE)				
72-55-9	p,p-Dichlorodiphenyl-dichloroethylene (p,p-DDE)				
789-02-6	o,p-Dichlorodiphenyl-trichloroethane (o,p-DDT)				
50-29-3	p,p-Dichlorodiphenyl-trichloroethane (p,p-DDT)				

CAS No.	Substance	Limits	Potential Uses	Suitable Test Method	Reporting
		Raw Material & Finished Product	Processing for Apparel & Footwear	Sample Preparation & Measurement	Limit
PESTICIDES/ HERBICIDES, AGRICULTURAL, continued					
- corresponding to AFIRM					
333-41-5	Diazinone	0.5 ppm each	May be found in natural fibers (primarily cotton).	All materials: ISO 15913 / DIN 38407 F2 or EPA 8081 / EPA 8151A or BVL L 00.00-34:2010-09	0.5 ppm each
1085-98-9	Dichlofluanide				
120-36-5	Dichloroprop				
115-32-2	Dicofol				
141-66-2	Dicrotophos				
60-57-1	Dieldrine				
60-51-5	Dimethoate				
88-85-7	Dinoseb, its salts and acetate				
63405-99-2	DTTB (4,6-Dichloro-7 (2,4,5-trichloro-phenoxy) -2-Trifluoro methyl benz imidazole)				
115-29-7	Endosulfan				
959-98-8	Endosulfan I (alpha)				
33213-65-9	Endosulfan II (beta)				
72-20-8	Endrine				
66230-04-4	Esfenvalerate				
106-93-4	Ethylenedibromid				
56-38-2	Ethylparathione; Parathion				
51630-58-1	Fenvalerate				
1336-36-3	Halogenated biphenyls, including Polychlorinatedbiphenyl (PCB)				
Various	Halogenated naphthalenes, including polychlorinated naphthalenes (PCNs)				
76-44-8	Heptachlor				
1024-57-3	Heptachloroepoxide				
319-84-6	a-Hexachlorocyclohexane with and without Lindane				
319-85-7	b-Hexachlorocyclohexane with and without Lindane				
319-86-8	g-Hexachlorocyclohexane with and without Lindane				
118-74-1	Hexachlorobenzene				

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
PESTICIDES/ HERBICIDES, AGRICULTURAL, continued		- corresponding to AFIRM			
465-73-6	Isodrine	0.5 ppm each	May be found in natural fibers (primarily cotton)	All materials: ISO 15913 / DIN 38407 F2 or EPA 8081 / EPA 8151A or BVL L 00.00-34:2010-09	0.5 ppm each
4234-79-1	Kelevane				
143-50-0	Kepone				
58-89-9	Lindane				
121-75-5	Malathione				
94-74-6	MCPA				
94-81-5	MCPB				
93-65-2	Mecoprop				
10265-92-6	Metamidophos				
72-43-5	Methoxychlor				
2385-85-5	Mirex				
6923-22-4	Monocrotophos				
298-00-0	Parathion-methyl				
1825-21-4	Pentachloroanisole				
7786-34-7	Phosdrin/Mevinphos				
72-56-0	Perthane				
31218-83-4	Propethamphos				
41198-08-7	Profenophos				
13593-03-8	Quinalphos				
82-68-8	Quintozene				
8001-50-1	Strobane				
297-78-9	Telodrine				
8001-35-2	Toxaphene				
731-27-1	Tolyfluanide				
1582-09-8	Trifluarline				

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* PHTHALATES - corresponding to AFIRM					
28553-12-0	Di-Iso-nonylphthalate (DINP)	500 ppm each 1000 ppm total	<p>Esters of ortho-phthalic acid (phthalates) are a class of organic compound commonly added to plastics to increase flexibility. They are sometimes used to facilitate the molding of plastic by decreasing its melting temperature.</p> <p>Phthalates can be found in: Flexible plastic components (e.g., PVC) Print pastes Adhesives Plastic buttons Plastic sleeveings Polymeric coatings</p> <p>The REACH substances of very high concern (SVHC) candidate list is updated frequently. Suppliers should assume that this RSL includes all Phthalates on the SVHC list — whether itemized here or not.</p>	<p>Sample preparation for all materials: CPSC-CH-C1001-09.4</p> <p>Measurement: Textile: GC-MS, EN ISO 14389:2014 (7.1 Calculation based on weight of print only; 7.2 Calculation based on weight of print and textile if print cannot be removed).</p> <p>All materials except textiles: GC-MS</p>	50 ppm each
117-84-0	Di-n-octylphthalate (DNOP)				
117-81-7	Di(2-ethylhexyl)-phthalate (DEHP)				
26761-40-0	Diisodecylphthalate (DIDP)				
85-68-7	Butylbenzylphthalate (BBP)				
84-74-2	Dibutylphthalate (DBP)				
84-69-5	Diisobutylphthalate (DIBP)				
84-75-3	Di-n-hexylphthalate (DnHP)				
84-66-2	Diethylphthalate (DEP)				
131-11-3	Dimethylphthalate (DMP)				
131-18-0	di-n-pentyl phthalate (DPENP)				
84-61-7	dicyclohexyl phthalate (DCHP)				
71888-89-6	1,2-benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich				
117-82-8	Bis(2-methoxyethyl) phthalate				
605-50-5	Diisopentyl phthalate (DIPP)				
131-16-8	Dipropyl phthalate (DPRP)				
27554-26-3	Diisooctyl phthalate (DIOP)				
68515-50-4	1,2-Benzenedicarboxylic acid, dihexyl ester, branched and linear				
71850-09-4	Diisohexyl phthalate (DIHxP)				
68515-42-4	1,2-Benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters (DHNUP)				
84777-06-0	1,2-benzenedicarboxylic acid Dipentyl ester, branched and linear				
68648-93-1	1,2-benzenedicarboxylic acid, di-C6-10-alkyl esters or mixed decyl and hexyl and octyl diesters with ≥ 0.3% of dihexyl phthalate; 1,2-				
68515-51-5	Benzenedicarboxylic acid, mixed decyl and hexyl and octyl diesters; 1,2-Benzenedicarboxylic acid, di-C6-10-alkyl esters				
776297-69-9	n-pentyl-isopentylphthalate (nPIPP)				

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit	
* POLYCYCLIC AROMATIC HYDROCARBONS (PAHs) - corresponding to AFIRM						
83-32-9	Acenaphthene	No individual restriction	10 ppm total	PAHs are natural components of crude oil and are common residues from oil refining. PAHs have a characteristic smell similar to that of car tires or asphalt. Oil residues containing PAHs are added to rubber and plastics as a softener or extender and may be found in rubber, plastics, lacquers and coatings. PAHs are often found in the outsoles of footwear and in printing pastes for screen prints. PAHs can be present as impurities in Carbon Black. They also may be formed from thermal decomposition of recycled materials during reprocessing	All materials: AFPS GS 2019 or EN 17132 or ISO 16190	0.2 ppm each
208-96-8	Acenaphthylene					
120-12-7	Anthracene					
191-24-2	Benzo(g,h,i)perylene					
86-73-7	Fluorene					
206-44-0	Fluoranthene					
193-39-5	Indeno(1,2,3-cd)pyrene					
91-20-3	Naphthalene					
85-01-8	Phenanthrene					
129-00-0	Pyrene					
56-55-3	Benzo(a)anthracene	1 ppm each Childcare articles: 0.5 ppm each		*Naphthalene: Dispersing agents for textile dyes may contain high residual naphthalene concentrations due to the use of low-quality naphthalene derivatives (e.g. poor-quality naphthalene sulphonate formaldehyde condensation products).		
50-32-8	Benzo(a)pyrene					
205-99-2	Benzo(b)fluoranthene					
192-97-2	Benzo(e)pyrene					
205-82-3	Benzo(j)fluoranthene					
207-08-9	Benzo(k)fluoranthene					
218-01-9	Chrysene					
53-70-3	Dibenzo(a,h)anthracene					
* QUINOLINE - corresponding to AFIRM						
91-22-5	Quinoline	50 ppm	Found as an impurity in polyester and some dyestuffs. Quinoline can be included with disperse dye testing as the same method is used for both.	All materials: DIN 54231:2022 with methanol extraction at 70 °C	10 ppm	
* SOLVENTS (RESIDUAL) - corresponding to AFIRM						
68-12-2	Dimethylformamide (DMFa)	500 ppm	Solvent used in plastics, rubber, and polyurethane (PU) coating. Water-based PU does not contain DMFa and is therefore preferable.	Textiles: EN 17131:2019 All other materials: ISO/ 16189:2021	50 ppm each	
75-12-7	Formamide	1000 ppm each	Byproduct in the production of EVA foams used in products such as baby mats or yoga mats.			
127-19-5	Dimethylacetamide (DMAC)		Solvent used in the production of elastane fibers and sometimes as substitute for DMFa.			
872-50-4	N-Methyl-2-pyrrolidone (NMP)		Industrial solvent utilized in production of water-based polyurethanes and other polymeric materials. May also be used for surface treatment of textiles, resins, and metal coated plastics or as a paint stripper.			

CAS No.	Substance	Limits Raw Material & Finished Product	Potential Uses Processing for Apparel & Footwear	Suitable Test Method Sample Preparation & Measurement	Reporting Limit		
* UV ABSORBERS / STABILIZERS							
- corresponding to AFIRM							
3846-71-7	UV 320	1000 ppm each	PU foam materials such as open cell foams for padding. Used as UV-absorbers for plastics (PVC, PET, PC, PA, ABS, and other polymers), rubber, polyurethane.	ISO 24040 with extraction in THF, analysis by GC/MS	100 ppm each		
3864-99-1	UV 327						
25973-55-1	UV 328						
36437-37-3	UV 350						
2440-22-4	Drometrizole	For informational purposes only. AFIRM recommends testing to assess content levels.	Used as UV-absorbers for plastics (PVC, PET, PC, PA, ABS, and other polymers), rubber, polyurethane.				
* VOLATILE ORGANIC COMPOUNDS (VOCs)							
- corresponding to AFIRM							
71-43-2	Benzene	5 ppm	These VOCs should not be used in textile auxiliary chemical preparations. They are also associated with solvent-based processes such as solvent-based polyurethane coatings and glues/adhesives. They should not be used for any kind of facility cleaning or spot cleaning.	For general VOC screening: GC/MS headspace 45 minutes at 120 °C.	5 ppm		
75-15-0	Carbon Disulfide	1000 ppm total					20 ppm each
56-23-5	Carbon tetrachloride						
67-66-3	Chloroform						
108-94-1	Cyclohexanone						
71-55-6	1,1,1- Trichloroethane						
107-06-2	1,2-Dichloroethane						
75-35-4	1,1-Dichloroethylene						
100-41-4	Ethylbenzene						
76-01-7	Pentachloroethane						
630-20-6	1,1,1,2- Tetrachloroethane						
79-34-5	1,1,2,2- Tetrachloroethane						
127-18-4	Tetrachloroethylene (PER)						
108-88-3	Toluene						
79-00-5	1,1,2- Trichloroethane						
79-01-6	Trichloroethylene						
1330-20-7	Xylenes (meta-, ortho-, para-)						
108-38-3							
95-47-6							
106-42-3							

SCOPE OF THE RESTRICTED SUBSTANCES FOR PACKAGING (PRSL)

The chapter 'RESTRICTED SUBSTANCES FOR PACKAGING' is valid for Product packaging and other items that are closely connected to the Product. The substance chapters are based on the AFIRM Packaging RSL. The table below represents a non-exhaustive list of items in scope with the 'RESTRICTED SUBSTANCES FOR PACKAGING', which is given as guidance. More information on packaging materials and requirements are also given in the ['SUSTAINABLE PACKAGING GUIDELINES'](#).

Examples of Products within the Scope of the AFIRM Packaging RSL:

Hang Tags	Stickers	Protective Coverings	Trimmings	Sales Packaging	Transport Packaging
<ul style="list-style-type: none"> • Cords • Foil Stamps • Hot stamp prints • Paper hang tags • Plastic hang tags • Price tags • Spot UV hang tags • UPC tags 	<ul style="list-style-type: none"> • Antimicrobial stickers • Labels, adhesives • Price tags • Tape 	<ul style="list-style-type: none"> • Lamination, matte or gloss • Foam material • Suit bags • Plastic cases • Poly bags • Poly bags, zippered 	<ul style="list-style-type: none"> • Bead chain • Collar bands • Clips, metal • Clips, plastic • Eyelets/grommets • Magnets • Pins • Tissue paper • Zippers • J-hooks • Plastic fasteners 	<ul style="list-style-type: none"> • Boxes/cartons • Gift boxes • Retail carry bags • Hangers (when sold with a clothing item) • Spot UV boxes • Suit bags • Thermal receipt paper • Tissue paper • UV coated boxes • Varnished coated boxes • Water-based (aqueous) lacquer coated boxes 	<ul style="list-style-type: none"> • Antimicrobial stickers • Boxes/cartons • Corrugated shipping boxes/cartons • J board • Silica gel/ desiccant sachets • Stuffing materials, expanded foam materials • Water-based (aqueous) lacquer-coated boxes

RESTRICTED SUBSTANCES FOR PACKAGING (PRSL)

CAS No.	Substance	Limits Component Materials	Potential Uses Processing for Packaging Material	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* ALKYLPHENOLS (APs) AND ALKYLPHENOL ETHOXYLATES (APEOs), including all isomers					
- corresponding to AFIRM					
Various	Nonylphenol (NP), mixed isomers	100 ppm total	APEOS are used as surfactants in the production of plastics, elastomers, paper, and textiles. These chemicals can be found in many processes involving foaming, emulsification, solubilization, or dispersion. APEOs can be used in paper pulping, lubrication oils, and plastic polymer stabilization. APs are used as intermediaries in the manufacture of APEOs and antioxidants used to protect or stabilize polymers. Biodegradation of APEOs into APs is the main source of APs in the environment.	Textiles and Leather: EN ISO 21084:2019 with determination of LC/MS or LC/MS/MS Polymers and all other materials: 1 g sample/20 mL THF, sonication for 60 minutes at 70 °C, analysis according to EN ISO 21084:2019	10 ppm sum of NP & OP
Various	Octylphenol (OP), mixed isomers				
Various	Nonylphenol ethoxylates (NPEOs)	100 ppm total	APEOs and formulations containing APEOs are prohibited from use throughout supply chain and manufacturing processes. We acknowledge that residual or trace concentrations of APEOs may still be found at levels exceeding 100 ppm and that more time is necessary for the supply chain to phase them out completely.	All materials except Leather: EN ISO 18254-1:2016, determination of APEO using LC/MS or LC/MS/MS Leather: EN ISO 18218-1:2015	20 ppm sum of NPEO & OPEO
Various	Octylphenol ethoxylates (OPEOs)				
* AZO-AMINES AND ARYLAMINE SALTS					
- corresponding to AFIRM					
92-67-1	4-Aminobiphenyl	20 ppm each	Azo dyes and pigments are colorants that incorporate one or several azo groups (-N=N-) bound with aromatic compounds. Thousands of azo dyes exist, but only those which degrade to form the listed cleavable amines are restricted. Azo dyes that release these amines are regulated and should no longer be used for dyeing textiles.	All materials except Leather: EN ISO 14362-1:2017 Leather: EN ISO 17234-1:2020 p-Aminoazobenzene: All materials except Leather: EN ISO 14362-3:2017 Leather: EN ISO 17234-2:2011	5 ppm each
92-87-5	Benzidine				
95-69-2	4-Chloro-o-toluidine				
91-59-8	2-Naphthylamine				
97-56-3	o-Aminoazotoluene				
99-55-8	2-Amino-4-nitrotoluene				
106-47-8	p-Chloraniline				
615-05-4	2,4-Diaminoanisole				
101-77-9	4,4'-Diaminodiphenylmethane				
91-94-1	3,3'-Dichlorobenzidine				
119-90-4	3,3'-Dimethoxybenzidine				

CAS No.	Substance	Limits Component Materials	Potential Uses Processing for Packaging Material	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
AZO-AMINES AND ARYLAMINE SALTS, continued			- corresponding to AFIRM		
119-93-7	3,3'-Dimethylbenzidine	20 ppm each	<p>Azo dyes and pigments are colorants that incorporate one or several azo groups (-N=N-) bound with aromatic compounds.</p> <p>Thousands of azo dyes exist, but only those which degrade to form the listed cleavable amines are restricted.</p> <p>Azo dyes that release these amines are regulated and should no longer be used for dyeing textiles.</p>	<p>All materials except Leather: EN ISO 14362-1:2017 Leather: EN ISO 17234-1:2020</p> <p>p-Aminoazobenzene: All materials except Leather: EN ISO 14362-3:2017 Leather: EN ISO 17234-2:2011</p>	5 ppm each
838-88-0	3,3'-dimethyl-4,4'-Diaminodiphenylmethane				
120-71-8	p-Cresidine				
101-14-4	4,4'-Methylen-bis(2-chloraniline)				
101-80-4	4,4'-Oxydianiline				
139-65-1	4,4'-Thiodianiline				
95-53-4	o-Toluidine				
95-80-7	2,4-Toluyldiamine				
137-17-7	2,4,5-Trimethylaniline				
95-68-1	2,4 Xylidine				
87-62-7	2,6 Xylidine				
90-04-0	2-Methoxyaniline (= o-Anisidine)				
60-09-3	p-Aminoazobenzene				
3165-93-3	4-Chloro-o-toluidinium chloride				
553-00-4	2-Naphthylammoniumacetate				
39156-41-7	4-Methoxy-m-phenylene diammonium sulphate				
21436-97-5	2,4,5-Trimethylaniline hydrochloride				
* BISPHENOLS			- corresponding to AFIRM		
80-05-7	Bisphenol-A (BPA)	All materials: 1 ppm Leather: For informational purposes only.	Used in the production of epoxy resins, polycarbonate plastics, flame retardants, PVC, polyamide dye-fixing agents, and sulfone- and phenol-based leather tanning agents.	<p>All materials: Extraction: 1 g sample/20 ml THF, sonication for 60 minutes at 60 °C, analysis with LC/MS</p>	0.1 ppm
1478-61-1	Bisphenol AF (BPAF)	For informational purposes only.	BPA and BPS can be found in recycled polymeric and paper materials due to polycarbonate plastic and thermal receipt paper made with bisphenols entering waste streams.		1 ppm each
77-40-7	Bisphenol B (BPB)		BPA is formally prohibited from use in receipt paper.		
620-92-8	Bisphenol F (BPF)		BPS was added to the REACH SVHC list and may need to be notified to ECHA in leather goods if found above 0.1%. Additional restrictions on the entire class are forthcoming with a new restriction proposal pending in the European Union.		
80-09-1	Bisphenol S (BPS)		All relevant materials should be tested for bisphenols, and those should be substituted with safer alternatives in preparation for forthcoming restrictions..		

CAS No.	Substance	Limits Component Materials	Potential Uses Processing for Packaging Material	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* BUTYLATED HYDROXYTOLUENE (BHT) - corresponding to AFIRM					
128-37-0	Dibutylhydroxytoluene (BHT)	25 ppm	Used as an additive in plastics as an antioxidant to prevent aging. Can cause phenolic yellowing of textiles.	All materials: ASTM D4275	5 ppm
* DIMETHYLFUMARATE - corresponding to AFIRM					
624-49-7	Dimethylfumarate (DMFu)	0.1 ppm	DMFu is an anti-mold agent used in sachets in packaging to prevent the build-up of mold, especially during shipping.	All materials: ISO 16186:2021	0.05 ppm
* FORMALDEHYDE - corresponding to AFIRM					
50-00-0	Formaldehyde	150 ppm	Formaldehyde can be found in polymeric resins, binders, and fixing agents for dyes and pigments, including those with fluorescent effects. It is also used as a catalyst in certain printing, adhesives, and heat transfers. Formaldehyde can be used in antimicrobial applications for odor control. Formaldehyde found in packaging can off-gas directly onto product. Composite wood materials (e.g., particle board and plywood) must comply with California and U.S. formaldehyde emission requirements (40 CFR 770). Though formaldehyde legislation does not specifically apply to packaging, suppliers are advised to refer to brand-specific requirements for these materials.	Wood: EN 717-3 Paper: EN 645 and EN 1541 Textiles; Finishing, Dyes, Inks & Coatings: JIS L 1041-2011 A (Japan Law 112) or EN ISO 14184-1:2011 Leather: EN ISO 17226-2:2019 with EN ISO 17226-1:2021 confirmation method in case of interferences. Alternatively, EN ISO 17226-1:2021 can be used on its own.	16 ppm
* HEAVY METALS (Total Content) - corresponding to AFIRM					
7440-43-9	Cadmium (Cd)	100 ppm total	Cadmium compounds are used as pigments (especially in red, orange, yellow and green) and in paints. It can also be used as a stabilizer for PVC.	All materials: Total heavy metals (Cd, Cr, Pb & Hg): DIN EN 16711-1: 2016	5 ppm
7439-92-1	Lead (Pb)		May be associated with plastics, paints, inks, pigments, and surface coatings.		If the total of four heavy metals exceeds 100 ppm and Cr contributes to the sum, test for Cr VI.
7439-97-6	Mercury (Hg)		Mercury compounds can be present in pesticides and as contaminants in caustic soda (NaOH). They may also be used in paints.	This test method detects metal elements (Cd, Cr, Hg, Pb). When the final value >100 ppm and Cr contributes to the sum, the Cr VI method described below should be used to exclude the presence of Cr VI.	5 ppm
18540-29-9*	Chromium VI (Cr VI)		Though typically associated with leather tanning, Chromium VI also may be used in pigments, chrome plating of metals, and wood preservatives.	Metal: IEC 62321-7-1:2015. The testing laboratory will convert the test result into ppm. Natural Leather and Natural Materials: EN ISO 17075-1:2017 and EN ISO 17075-2:2017 for confirmation in case the extract causes interference. EN ISO 17075-2:2017 on its own is preferred. All other materials: IEC 62321-7-2:2015	3 ppm

CAS No.	Substance	Limits Component Materials	Potential Uses Processing for Packaging Material	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* ORGANOTIN COMPOUNDS - corresponding to AFIRM					
Various	Dibutyltin (DBT)	1 ppm each	Class of chemicals combining tin and organics such as butyl and phenyl groups. Class of chemicals combining tin and organics such as butyl and phenyl groups. Organotins are predominantly found in the environment as antifoulants in marine paints, but they can also be used as biocides (e.g., antibacterials), catalysts in plastic and glue production, and heat stabilizers in plastics/rubber.	All materials: CEN ISO/TS 16179:2012 or EN ISO 22744-1:2020	0.1 ppm each
Various	Diocetyl tin (DOT)				
Various	Monobutyltin (MBT)				
Various	Tricyclohexyltin (TCyHT)				
Various	Trimethyltin (TMT)				
Various	Triocetyl tin (TOT)				
Various	Tripropyltin (TPT)				
Various	Tributyltin (TBT)	0.5 ppm each	In textiles and apparel packaging, organotins are associated with plastics/rubber, inks, paints, metallic glitter, polyurethane products and heat transfer material.		
Various	Triphenyltin (TPhT)				
* PER- AND POLYFLUOROALKYL SUBSTANCES (PFAS, OR PERFLUORINATED AND POLYFLUORINATED CHEMICALS; PFC) - corresponding to AFIRM					
Various	All PFAS as measured by Total Organic Fluorine	100 ppm each	California AB 1817: The 100 ppm limit is valid and needs to be reached by 2025, after which it will be decreased to 50 ppm from 2027. After this, these substances will effectively be banned (n.d. expected).	EN 14582:2016 or ASTM D7359:2018	50 ppm total
Perfluorooctane Sulfonate (PFOS) and related substances					
1763-23-1	Perfluorooctanesulfonate (PFOS)	1 µg/m ² total		All materials: EN ISO 23702-1 or EN 17681-1:2022 & EN 17681-2:2022	1 µg/m ² each
2795-39-3	Perfluorooctanesulfonic acid, potassium salt (PFOS-K)				
29457-72-5	Perfluorooctanesulfonic acid, lithium salt (PFOS-Li)				
29081-56-9	Perfluorooctanesulfonic acid, ammonium salt (PFOS-NH ₄)				
70225-14-8	Perfluorooctane sulfonate, diethanolamine salt (PFOS-NH(OH) ₂)				

CAS No.	Substance	Limits Component Materials	Potential Uses Processing for Packaging Material	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
	PER- AND POLYFLUOROALKYL SUBSTANCES (PFAS, OR PERFLUORINATED AND POLYFLUORINATED CHEMICALS; PFC), continued		- corresponding to AFIRM		
	Perfluorooctane Sulfonate (PFOS) and related substances				
56773-42-3	Perfluorooctanesulfonic acid, tetraethylammonium salt (PFOS-N(C ₂ H ₅) ₄)	1 µg/m ² total	Regulations around the world ban the use of PFAS in apparel/footwear with exemptions for personal protective equipment and outdoor apparel for severe wet conditions. PFAS may be used in commercial water-, oil-, and stain-repellent agents as well as various breathable membranes that remove moisture, e.g., Polytetrafluoroethylene (PTFE).	All materials: EN ISO 23702-1 or EN 17681-1:2022 & EN 17681-2:2022	1 µg/m ² each
251099-16-8	Didecyltrimethyl ammonium perfluorooctane sulfonate (PFOS-N(C ₁₀ H ₂₁) ₂ (CH ₃) ₃)				
4151-50-2	N-Ethylperfluoro-1-octanesulfonamide (N-Et-FSOA)				
31506-32-8	N-Methylperfluoro-1-octanesulfonamide (N-Me-FOSA)				
1691-99-2	2-(N-Ethylperfluoro-1-octanesulfonamido)-ethanol (N-Et-FOSE)				
24448-09-7	2-(N-Methylperfluoro-1-octanesulfonamido)-ethanol (N-Me-FOSE)				
307-35-7	Perfluoro-1-octanesulfonyl fluoride (POSF)				
754-91-6	Perfluorooctane sulfonamide (PFOSA)				
	Perfluorooctanoic Acid (PFOA) and its salts		This list contains PFAS substances and CAS Numbers that can be tested to indicate whether PFAS chemistry is present above restricted levels due to intended use or unintended contamination.		
335-67-1	Perfluorooctanoic Acid (PFOA)	25 ppb total	In addition to this list, all PFOA-, PFOS-, PFHxS-related substances are prohibited from use and regulated worldwide by the Stockholm Convention and Aarhus Protocol, which have been implemented in the European Union under the POPs Regulation. More information about the ban of PFAS is shown in the chapter "Phased-out substances".	All materials: EN ISO 23702-1 or EN 17681-1:2022 & EN 17681-2:2022	25 ppb total
335-95-5	Sodium perfluorooctanoate (PFOA-Na)				
2395-00-8	Potassium perfluorooctanoate (PFOA-K)				
335-93-3	Silver perfluorooctanoate (PFOA-Ag)				
335-66-0	Perfluorooctanoyl fluoride (PFOA-F)				
3825-26-1	Ammonium pentadecafluorooctanoate (APFO)				
	PFOA-related substances				
39108-34-4	1H,1H,2H,2H-Perfluorodecanesulfonic acid (8:2 FTS)	1000 ppb total			1000 ppb total
376-27-2	Methyl perfluorooctanoate (Me-PFOA)				
3108-24-5	Ethyl perfluorooctanoate (Et-PFOA)				
678-39-7	2-Perfluorooctylethanol (8:2 FTOH)				
27905-45-9	1H,1H,2H,2H-Perfluorodecyl acrylate (8:2 FTA)				
1996-88-9	1H,1H,2H,2H-Perfluorodecyl methacrylate (8:2 FTMA)				
27854-31-5	2H,2H-Perfluorodecanoic acid (H ₂ PFDA)				

CAS No.	Substance	Limits Component Materials	Potential Uses Processing for Packaging Material	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
PER- AND POLYFLUOROALKYL SUBSTANCES (PFAS, OR PERFLUORINATED AND POLYFLUORINATED CHEMICALS; PFC), continued					
- corresponding to AFIRM					
Perfluorohexane-1-sulphonic acid (PFHxS) and its salts					
355-46-4	Perfluorohexane Sulfonic acid (PFHxS)	25 ppb total	Regulations around the world ban the use of PFAS in apparel/footwear with exemptions for personal protective equipment and outdoor apparel for severe wet conditions. PFAS may be used in commercial water-, oil-, and stain-repellent agents as well as various breathable membranes that remove moisture, e.g., Polytetrafluoroethylene (PTFE).	All materials: EN ISO 23702-1 or EN 17681-1:2022 & EN 17681-2:2022	25 ppb total
3871-99-6	Perfluorohexane Sulfonic acid, potassium salt (PFHxS-K)				
55120-77-9	Perfluorohexane Sulfonic acid, lithium salt (PFHxS-Li)				
68259-08-5	Perfluorohexane Sulfonic acid, ammonium salt (PFHxS-NH ₄)				
82382-12-5	Perfluorohexane Sulfonic acid, sodium salt (PFHxS-Na)				
PFHxS-related substances					
68259-15-4	N-Methylperfluoro-1-hexanesulfonamide (N-Me-FHxSA)	1000 ppb total	This list contains PFAS substances and CAS Numbers that can be tested to indicate whether PFAS chemistry is present above restricted levels due to intended use or unintended contamination.		1000 ppb total
41997-13-1	Perfluorohexane sulfonamide (PFHxSA)				
C9-C14 PFCAs and their salts					
375-95-1	Perfluorononanoic Acid (PFNA, C9-PFCA)	25 ppb total	In addition to this list, all PFOA-, PFOS-, PFHxS-related substances are prohibited from use and regulated worldwide by the Stockholm Convention and Aarhus Protocol, which have been implemented in the European Union under the POPs Regulation. More information about the ban of PFAS is shown in the chapter "Phased-out substances".		25 ppb total
335-76-2	Perfluorodecanoic Acid (PFDA, C10-PFCA)				
2058-94-8	Perfluoroundecanoic Acid (PFUnA, C11-PFCA)				
307-55-1	Perfluorododecanoic Acid (PFDoA, C12-PFCA)				
72629-94-8	Perfluorotridecanoic Acid (PFTrDA, C13-PFCA)				
376-06-7	Perfluorotetradecanoic Acid (PFTeDA, C14-PFCA)				
172155-07-6	Perfluoro-3-7-dimethyloctanecarboxylate (PF-3,7-DMOA)				

CAS No.	Substance	Limits Component Materials	Potential Uses Processing for Packaging Material	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
PER- AND POLYFLUOROALKYL SUBSTANCES (PFAS, OR PERFLUORINATED AND POLYFLUORINATED CHEMICALS; PFC), continued					
C9-C14 PFCAs-related substances			Regulations around the world ban the use of PFAS in apparel/footwear with exemptions for personal protective equipment and outdoor apparel for severe wet conditions.	All materials: EN ISO 23702-1 or EN 17681-1:2022 & EN 17681-2:2022	260 ppb total
17741-60-5	1H,1H,2H,2H-Perfluorododecyl acrylate (10:2 FTA)	260 ppb total	PFAS may be used in commercial water-, oil-, and stain-repellent agents as well as various breathable membranes that remove moisture, e.g., Polytetrafluoroethylene (PTFE). This list contains PFAS substances and CAS Numbers that can be tested to indicate whether PFAS chemistry is present above restricted levels due to intended use or unintended contamination.		
2144-54-9	1H,1H,2H,2H-Perfluorododecyl methacrylate (10:2 FTMA)				
865-86-1	1H,1H,2H,2H-Perfluorododecanol (10:2 FTOH)				
34598-33-9	2H,2H,3H,3H-Perfluoroundecanoic acid (H4PFUnA)				
678-39-7	Perfluorocylethanol 8:2 (8:2 FTOH)				
39239-77-5	1H,1H,2H,2H-perfluorotetradecan-1-ol (12:2 FTOH)				
120226-60-0	1H,1H,2H,2H-Perfluorododecanesulphonic acid (10:2 FTS)				
2043-54-1	1H,1H,2H,2H-Perfluorododecyl iodide (10:2 FTI)				
30046-31-2	1H,1H,2H,2H-Perfluorotetradecyl iodide (12:2 FTI)				
Other Perfluoroalkyl Carboxylic Acids (PFCAs)				In addition to this list, all PFOA-, PFOS-, PFHxS-related substances are prohibited from use and regulated worldwide by the Stockholm Convention and Aarhus Protocol, which have been implemented in the European Union under the POPs Regulation. More information about the ban of PFAS is shown in the chapter "Phased-out substances".	100 ppb total
307-24-4	Perfluorohexanoic Acid (PFHxA, C6-PFCA)	No formal limit, for informational purposes only			

CAS No.	Substance	Limits Component Materials	Potential Uses Processing for Packaging Material	Suitable Test Method Sample Preparation & Measurement	Reporting Limit
* PHTHALATES - corresponding to AFIRM					
28553-12-0	Di-Iso-nonylphthalate (DINP)	500 ppm each 1000 ppm total	<p>Esters of ortho-phthalic acid (Phthalates) are a class of organic compound commonly added to plastics to increase flexibility. They are sometimes used to facilitate the moulding of plastic by decreasing its melting temperature. Phthalates can be found in:</p> <ul style="list-style-type: none"> • Flexible plastic packaging • Components (e.g., PVC) • Plastisol print pastes • Adhesives • Plastic sleeves • Polymeric coatings <p>The REACH substances of very high concern (SVHC) candidate list is updated frequently. Suppliers should assume that the AFIRM Packaging RSL includes all Phthalates on the SVHC list — whether itemized here or not.</p>	All materials: CPSC-CH-C1001-09.4, analysis by GC/MS	50 ppm each
117-84-0	Di-n-octylphthalate (DNOP)				
117-81-7	Di(2-ethylhexyl)-phthalate (DEHP)				
26761-40-0	Diisodecylphthalate (DIDP)				
85-68-7	Butylbenzylphthalate (BBP)				
84-74-2	Dibutylphthalate (DBP)				
84-69-5	Diisobutylphthalate (DIBP)				
84-75-3	Di-n-hexylphthalate (DnHP)				
84-66-2	Diethylphthalate (DEP)				
131-11-3	Dimethylphthalate (DMP)				
131-18-0	di-n-pentyl phthalate (DPENP)				
84-61-7	Dicyclohexyl phthalate (DCHP)				
71888-89-6	1,2-benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich				
117-82-8	Bis(2-methoxyethyl) phthalate				
605-50-5	Diisopentyl phthalate (DIPP)				
131-16-8	Dipropyl phthalate (DPRP)				
27554-26-3	Diisooctyl phthalate (DIOP)				
68515-50-4	1,2-Benzenedicarboxylic acid, dihexyl ester, branched and linear				
71850-09-4	Diisohexyl phthalate (DIHxP)				
68515-42-4	1,2-Benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters (DHNUP)				
84777-06-0	1,2-benzenedicarboxylic acid Dipentyl ester, branched and linear				
68648-93-1 68515-51-5	1,2-benzenedicarboxylic acid, di-C6-10-alkyl esters or mixed decyl and hexyl and octyl diesters with ≥ 0.3% of dihexyl phthalate; 1,2-Benzenedicarboxylic acid, mixed decyl and hexyl and octyl diesters; 1,2-Benzenedicarboxylic acid, di-C6-10-alkyl esters				
776297-69-9	n-pentyl-isopentylphthalate (nPIPP)				

FURTHER REQUIREMENTS

Parameter	Limits	Comment	Suitable Test Method Sample Preparation & Measurement
pH VALUE - upper limit value of pH higher than AFIRM			
Leather:	3.2 – 5.5	pH value is a characteristic number, ranging from pH 1 to pH 14, which indirectly shows the content of acidic or alkaline substances in a product. pH values less than 7 indicate sources of acidic substances, and values greater than 7 indicate sources of alkaline substances.	Leather: EN ISO 4045:2018
Substances relevant for GB 18401:2010 Class B	Skin contact: 4.0 – 8.5	AFIRM recommends the limits cited to comply with global regulations and to minimize the chances of Chromium VI formation during tanning and processing of leather. Vegetable-tanned leather often has got a pH value lower than 3.2. In case the requirements to pH-Value in our Material Information (MI) are stricter the vendor has to follow the MI requirements!	GB/T 7573
RELEVANT PARAMETERS FOR GB 18401:2010 CLASS B – COLOR FASTNESS FOR TEXTILES			
Color fastness to Perspiration	minimum Grade 3	In case the requirements to color fastness in our Material Information (MI) are stricter the vendor has to follow the MI requirements!	GB/T 3922
Color fastness to Dry rubbing	minimum Grade 3		GB/T 3920
Color fastness to Water	minimum Grade 3		GB/T 5713
RELEVANT PARAMETERS FOR GB 18401:2010 CLASS B – ODOR FOR TEXTILES			
Odor (general)	No abnormal odor		GB 18401-2010: 6.7
REGULATION FOR MOLD			
Mold	Avoidance of mold or mildew	Raw materials, semi-finished or finished goods must not have traces of mold or mildew in order to avoid fungi growth. Warm and humid climate conditions may foster the growth especially during storage and transportation. It is recommended to perform tests at inbound and/or outbound.	AATCC Test Method 30-2013 Antifungal Activity ASTM G21 ISO 16187:2013

Parameter	Limits	Comment	Suitable Test Method Sample Preparation & Measurement
FLAMMABILITY REGULATION FOR TEXTILES			
Flammability ⁴	Class 1	<p><u>To be tested:</u></p> <ul style="list-style-type: none"> - All fabrics with a weight under 90 g/m² have to be tested, if they are NOT made of the excepted fibers (see below) - All fabrics with raised fibers or hairy surfaces have to be tested regardless of weight, if they are NOT made of the excepted fibers (see below) <p><u>Not to be tested:</u></p> <ul style="list-style-type: none"> - All fabrics with a weight over 90 g/m² are not required to be tested in detail as they are assumingly classified 1 <p><u>Excepted fibers:</u></p> <p>Fabrics made entirely of the following fibers or entirely from a combination of the fibers:</p> <ul style="list-style-type: none"> - Acrylic - Modacrylic - Nylon (Polyamide) - Olefin - Polyester - Wool <p>do not have to be tested regardless of weight or fabric surface.</p> <p><u>Excepted products:</u></p> <p>Hats, gloves, footwear, real fur, interlining and padding.</p> <p>These exceptions do not need a Certification of Compliance (CoC). Included are all textile fabrics and textile trimmings.</p> <p>The regulation can be found on the following website: https://www.govinfo.gov/content/pkg/CFR-2019-title16-vol2/xml/CFR-2019-title16-vol2-part1610.xml</p>	16 CFR 1610
FIBER COMPOSITION			
Material composition		<p>The fiber composition of textiles must be given according to the Regulation (EU) No 1007/2011 of the European Parliament and of the Council on textile fiber names and related labeling and marking of the fiber composition of textile products (Textilkennzeichnungsverordnung). The fiber composition must be given in their full name not in abbreviations.</p> <p>The regulation can be found in all EU languages on the following website: http://eur-lex.europa.eu/legal-content/EN/TXT/?qid=1426599308357&uri=CELEX:32011R1007</p>	EN ISO 1833 series GB/T 2910:2009 + FZ/T 01026:2009

⁴ Flame-retardants may not be used! See RSL Chapter on Flame-retardants.

Parameter	Limits
RELEVANT SUBSTANCES UNDER REACH CANDIDATE LIST (SVHC)	
<p>List of substances of very high concern under REACH (SVHC) to be found at the following web link: https://echa.europa.eu/candidate-list-table</p> <p>i Vendor is obliged to regularly check for SVHC which are relevant for respective products. Some substances might be regulated with stricter limits.</p>	<p>< 1000 ppm</p> <p>each listed substance in finished goods or materials.</p> <p>Declaration necessary if the requirement is not met.</p>
RELEVANT SUBSTANCES UNDER REACH ANNEX XIV	
<p>List of substances relevant under REACH Annex XIV (Authorisation List) to be found at the following web link: https://echa.europa.eu/authorisation-list</p> <p>i Vendor is obliged to regularly check for REACH Annex XIV substances which are relevant for respective products.</p>	Usage ban
RELEVANT SUBSTANCES UNDER REACH ANNEX XVII	
<p>Substances relevant under REACH Annex XVII (Restriction List) are already considered within the present RSL, and can be found at the following web link: https://echa.europa.eu/substances-restricted-under-reach</p> <p>i However, Vendor is still obliged to regularly check for REACH Annex XVII substances which are relevant for respective products.</p>	
BIOCIDE REGULATION	
<p>Valid for: Textile and Leather</p> <p>This European Biocidal Products Regulation (EU) No. 528/2012 valid since September 1st, 2013 regulates that only 'Biocidal treated products' treated with or intentionally incorporating biocidal products can be sold on the European markets when those treatments are approved by the ECHA (European Chemicals Agency); and they need to be declared. Examples are products with 'anti-bacterial', 'anti-odor' or 'anti-fungicide' characteristics.</p> <p>The Vendors are obliged to inform their contact person in HUGO BOSS about styles and/or products treated with such substances via the biocide questionnaire. This form can be asked from the contact person at HUGO BOSS.</p> <p>Further information about the biocide regulation is available on the ECHA website: https://echa.europa.eu/regulations/biocidal-products-regulation/understanding-bpr</p>	